



Contents

Section Title	Page
1 Development of the Prototype	
1.1 Historical Context	4-1-1
2 Active Components for Non-bogie Stock	
2.1 Introduction	4-2-1
2.2 Wagon Component Parts	4-2-1
2.3 Bodies	4-2-1
2.4 Running Gear	4-2-1
2.4.1 Rigid suspension	4-2-1
2.4.2 Loose wheel bearings	4-2-2
2.4.3 Compensated suspension	4-2-2
2.4.4 Springing	4-2-3
2.4.5 Special cases - 6 or multi-wheeled vehicles	4-2-4
2.5 Draw Gear	4-2-5
2.5.1 Autocouplings	4-2-5
2.6 Buffers	4-2-5
2.6.1 Spring buffers and autocouplings	4-2-6
Data Sheets	
D4.2.1 Couplings (Auto)	
D4.2.1.1 Sprat and Winkle	D4.2.1.1
D4.2.1.2 Lincs Auto Coupler	D4.2.1.2
D4.2.1.3 Kaydee 0 Scale Coupler	D4.2.1.3
D4.2.1.4 DG Coupling Type C	D4.2.1.4
D4.2.1.5 Winterley Couplings	D4.2.1.5
D4.2.1.6 Dingham Auto Coupler	D4.2.1.6
D4.2.1.7 Alex Jackson Auto Coupler	D4.2.1.7
D4.2.1.8 B&B 7mm Coupling (<i>In preparation</i>)	D4.2.1.8
D4.2.2 3-link Couplings for Wagons	D4.2.2